

Garant

GARANT Master Titan solid carbide milling cutter HPC/TPC, TiAlN, Ø e8 DC: 10mm



Order data

Order number	203157 10
GTIN	4045197989772
Item class	11Z

Description

Version:

For roughing and finishing at very high feed rates and smooth cutting action for the best tool life and high metal removal rate.

Specially ground with corner radii similar to torus cutters and **special coating**.

Dimensions to DIN 6527 long.

Application:

For milling **titanium and titanium alloys**.

Note:

Can be reground when used as a TPC milling cutter.

Technical description

Shank	DIN 6535 HA to h6
Shank Ø D _s	10 mm
Cutting edge Ø D _c	10 mm
Overall length L	72 mm
Recess Ø D ₁	9.7 mm
Overhang length L ₁ incl. recess	32 mm
Feed f _z for slot milling in titanium > 850 N/mm ²	0.034 mm
Direction of infeed	horizontal, oblique and vertical
Feed f _z for side milling in titanium > 850 N/mm ²	0.042 mm

Flute length L_c	22 mm
Helix angle	40 degrees
No. of teeth Z	5
Tolerance nominal \varnothing	e8
Corner rounding r_v	0.2 mm
Series	Master Titan
Coating	TiAlN
Tool material	Solid carbide
Standard	DIN 6527
Type	N
Cutting width a_e for milling operation	Full slot cutting depth $1 \times D$
Cutting width a_e for milling operation	$0.3 \times D$ for side milling
Cutting width a_e for milling operation	$0,08 \times D$
Through-coolant	no
Machining strategy	HPC
Machining strategy	TPC
Colour ring	pink
Type of product	End / face mill

User data

	Suitability	V_c	ISO code
Ti > 850 N/mm ²	suitable	60 m/min	S
wet maximum	suitable		

Services

Shank grinding Type HB	129100 HB
------------------------	-----------